Declaration of Performance **Sababuild® 650**



Number: 101115/230414

1. Unique identification code: Sababuild® 650

2. Batch number: Printed on packaging

Intended use: Sealant for facade elements.

4. Manufacturer: SABA Dinxperlo BV

Industriestraat 3 NL-7091 DC Dinxperlo The Netherlands, T +31 (0)315 65 89 99

5. Authorized representative: N/A

6. Systems of assessment of

performance:

System 3

7. Harmonized standard: EN 15651-1, Type F 25LM INT-EXT

8. Notified body: N/A

9. Declared performance

Pre-conditioning: Method B

Substrate: Concrete with SABA Primer 9002

Essential characteristic	Performance	Technical specification
Reaction to fire	Class E	EN 15651-1: 2012
Release of chemicals dangerous to the environment and health	See MSDS	EN 15651-1: 2012
Water tightness and air tightness:		
Resistance to flow	≤ 2 mm	EN 15651-1: 2012
Volume loss	≤ 10%	EN 15651-1: 2012
Adhesion and cohesion properties at maintained extension after immersion in water	Pass	EN 15651-1: 2012
Secant tensile modulus (100%) at -30 °C	NPD	EN 15651-1: 2012
Tensile properties at maintained extension at -30 °C	NPD	EN 15651-1: 2012
Durability	Pass	EN 15651-1: 2012

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

SABA Dinxperlo BV

Drs. R.F. de Block, Chief Technology Officer









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DoP: 101115/230414

Sababuild® 650, EN 15651-1, Type F 25LM INT-EXT

Sealant for facade elements.

Pre-conditioning: Method B	
Substrate: Concrete with SABA Primer 9002	
Essential characteristic	Performance
Reaction to fire	Class E
Release of chemicals dangerous to the environment and health	See MSDS
Water tightness and air tightness:	
Resistance to flow	≤ 2 mm
Volume loss	≤ 10%
Adhesion and cohesion properties at maintained extension after immersion in water	Pass
Secant tensile modulus (100%) at -30 °C	NPD
Tensile properties at maintained extension at - 30 $^{\rm o}{\rm C}$	NPD
Durability	Pass

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